"Transparency and Accountability in Global Supply Chains: Mitigating Ethical Risks for Multinational Corporations"

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ABSTRACT: Business knows no boundaries. The significance of competitive advantage and economies of scale has led to the development of transnational organisations. Expansion of markets, sourcing of cheaper inputs and attaining collusive markets has become an important competency in oligopoly markets. The business conglomerate are emphasising on the concept of industry 4.0. Tjahjono (2017) highlighted that the concept of Industry 4.0 was coined to emphasise the fourth industrial revolution. The fourth industrial revolution emphasised on automation, internet of things (IOT) and use of high smart machines to increase productivity and efficiency across value chain. The productivity and efficiency in value chain will be enhanced by increasing the value of all the steps related with manufacturing of a product or service to its ultimate delivery to end consumer for consumption. The present paper is an attempt to understand the transparency and accountability required in global supply chains of transnational corporations. It explores the ethical risks associated with supply chain operations, highlighting the potential repercussions of negligence. The study proposes practical strategies and best practices for enhancing transparency, including supplier vetting, responsible sourcing, and stakeholder engagement. It also stresses the role of regulations and international cooperation. By integrating ethics into their supply chain management, multinational corporations can foster sustainability and competitiveness in an increasingly scrutinizing global marketplace.

Key Words: Industry 4.0, Supply Chain, Stakeholder Engagement

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INTRODUCTION:-

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Business knows no boundaries. The significance of competitive advantage and economies of scale has led to the development of transnational organisations. Expansion of markets, sourcing of cheaper inputs and attaining collusive markets has become an important competency in oligopoly markets. The business conglomerate are emphasising on the concept of industry 4.0. Tjahjono et. al. (2017) highlighted that the concept of Industry 4.0 was coined to emphasise the fourth industrial revolution. The fourth industrial revolution emphasised on automation, internet of things (IOT) and use of high smart machines to increase productivity and efficiency across value chain. The productivity and efficiency in value chain will be enhanced by increasing the value of all the steps related with manufacturing of a product or service to its ultimate delivery to end consumer for consumption. In a world where products, components, and raw materials traverse the globe before reaching their final consumers, the complexities and ethical challenges of global supply chains have come to the forefront. Transnational corporations, which operate on a scale that spans countries and continents, are at the centre of this intricate web. Hahn (2020) highlighted that supply chain in Industry 4.0 emphasises on (i) process, (ii) technology and (iii) business architecture.

The concept of Industry 4.0 emphasised on increasing the efficiency and productivity of manufacturing and supply chain systems of organisations. It deals with automation of process, management of data through data analytics and interconnectivity of processes. Vogel Heuser, and Hess (2016) highlighted that Industry 4.0 focuses on service orientation, decentralised decisions, cross disciplinary modularity, real time capability, optimisation and data integration and storage. In the lines of Industry 4.0, Supply Chain 4.0 emphasises on customer centric approach to make tailor made products, interconnection between customers and suppliers for better information exchange, Automation of Process in supply chain system, transparency of processes to fix accountability for delays and proactive decision making based on data analytics. Hoffman et. al. (2019) highlighted that supply chain 4.0 aims at providing sustainable solutions where there can be value creation by defining the roles of all stakeholder in the supply chain processwho will have to engage in ethical practices as all process will be transparent and information will be freely accessible to all stake holders. Further Hajar & Hadi (2021) highlighted that supply chain 4.0 will aim at improving individual supply chain processes like procurement, production, inventory management, delivery etc through process integration, digitalisation and automation. The advent of supply chain 4.0 which has interlinked processes and has made data easily available has made it

necessary to explore the critical imperative of transparency and accountability in global supply chains for transnational corporations. As businesses expand globally to tap into new markets and harness cost efficiencies, they face ethical risks that can impact their reputation, financial stability, and societal standing. These risks include issues like labour exploitation, environmental degradation, and human rights violations, which not only carry profound moral implications but can also, have profound legal and financial repercussions.

This research is dedicated to unravelling the multifaceted challenges faced by multinational corporations in managing ethical risks within their sprawling supply chains. It delves into the tangible implications of overlooking ethical concerns, underlines the mounting pressure from consumers for ethically sourced products, and assesses the ever-evolving landscape of regulations and standards. To address these challenges, this study outlines practical strategies and best practices that transnational corporations can adopt to enhance transparency and accountability throughout their supply chains. These strategies encompass supplier scrutiny, responsible sourcing, adherence to certification standards, the incorporation of digital technologies, and the cultivation of stakeholder engagement. Additionally, the research explores the role of international and national regulatory frameworks in fostering responsible corporate conduct.

By examining real-world examples and case studies, this research emphasizes that in an era marked by heightened scrutiny, transnational corporations that prioritize transparency and accountability within their global supply chains are not only better positioned to safeguard their image but also gain a competitive edge. Moreover, their commitment to ethical supply chain management contributes to a more sustainable and socially responsible global marketplace. This research is a gateway to comprehending the ethical risks within global supply chains and how multinational corporations can effectively mitigate them while advancing their dedication to corporate responsibility and sustainability. It highlights the crucial role transparency and accountability play in this context, underscoring their pivotal significance for businesses operating on a global scale.

In the above backdrop the researchers wish to study following issues:

- 1. Identification of Ethical Risks related with supply Chain management
- 2. To Assess Current Practices of Transnational Corporations related with supply Chain management
- 3. To Evaluate the Regulatory Frameworks related with supply Chain management

- 4. The Analyze Impact on Reputational and Financial Risks related with supply Chain management
- 5. To develop strategies and protocol for Crisis Management and Response related with supply Chain management
- 6. To Explore opportunities for Global Collaboration related with supply Chain management.

The researcher carried our descriptive research where secondary data was collected from Existing literature on supply chain management, reports, corporate documents, and government publications. The researcher has used thematic analysis and has identified recurring themes, patterns, and qualitative insights related to supply chain transparency, accountability, and ethical risk mitigation with the help of secondary data. The researcher has further integrated literature review and thematic analysis to create a coherent narrative which addressing the research objective.

Major Findings from Literature Review

Global supply chains have become an integral part of the modern business landscape, enabling multinational corporations to source materials, components, and products from various regions worldwide. However, this expansion has exposed multinational corporations to a range of ethical risks within their supply chains. The following literature review provides insights into the key dimensions of this research topic.

1. Ethical Risks in Global Supply Chains

Ethical risks in global supply chains encompass various issues, including labor exploitation, child labor, environmental harm, and human rights violations. Recent studies (Brennan et al., 2018; Gereffi et al., 2019) have highlighted the prevalence of such risks, emphasizing the need for comprehensive mitigation strategies.

2. Transparency and Accountability Mechanisms

Transparency and accountability are essential components of ethical supply chain management. Existing research (Carter et al., 2015; Seuring and Müller, 2008) emphasizes the role of transparency mechanisms, such as supplier audits and disclosure requirements, in identifying and addressing ethical issues. Additionally, corporate social responsibility (CSR) reporting frameworks (e.g., GRI, ISO 26000) have gained prominence as tools for enhancing accountability (Matten and Moon, 2008).

3. Regulatory Frameworks and Standards

National and international regulatory frameworks have been established to address supply chain ethics. The Modern Slavery Act in the UK (Lewis, 2019) and the United Nations Guiding Principles on Business and Human Rights (Ruggie, 2008) are noteworthy examples. The literature underscores the significance of these regulations but also identifies challenges related to enforcement and compliance (Mamic, 2005).

4. Corporate Practices and Initiatives

Multinational corporations have adopted various practices and initiatives to mitigate ethical risks. Case studies on companies like Nike (Locke and Romis, 2019) and Apple (Lee, 2020) have demonstrated the effectiveness of comprehensive supply chain audits, supplier codes of conduct, and worker empowerment initiatives. These examples showcase the importance of proactive measures.

5. Impact of Ethical Lapses on Corporation

The impact of ethical breaches within supply chains extends to the reputation, financial performance, and legal liabilities of multinational corporations. Academic literature (Rai and Javalgi, 2017; Elsayed et al., 2019) provides insights into the substantial financial losses and reputational damage resulting from supply chain-related scandals, underlining the critical nature of risk mitigation.

6. Best Practices for Ethical Sourcing

Best practices for mitigating ethical risks in global supply chains are diverse and evolving. Supplier diversification, traceability programs, and collaboration with stakeholders have emerged as effective strategies (Tate et al., 2019; Pagell and Shevchenko, 2014). Research emphasizes the need for tailoring these practices to specific industries and contexts.

7. Technological Solutions and Innovations

Emerging technologies such as blockchain, AI, and IoT have been harnessed to enhance supply chain transparency and traceability (Fan et al., 2020; Iansiti and Lakhani, 2017). These technological advancements hold great promise for mitigating ethical risks by enabling real-time monitoring and data-driven decision-making.

8. Stakeholder Engagement and Collaborative Initiatives

Stakeholders, including governments, NGOs, consumers, and local communities, play a pivotal role in advocating for ethical supply chain practices. Collaborative initiatives like the Ethical Trading Initiative (ETI) and the Fair Labor Association (FLA) exemplify cross-sector partnerships that drive positive change (Mamic, 2002).

9. Crisis Management and Response

Effective crisis management strategies are crucial for multinational corporations in the face of ethical supply chain crises. Research on cases like the Rana Plaza disaster (Buckley et al., 2018) underscores the importance of timely responses, damage control, and efforts to rebuild trust.

10. Sustainability and Ethical Sourcing

The nexus between ethical supply chain practices and long-term sustainability is a growing area of research (Kannan and Tan, 2019; Touboulic et al., 2019). Scholars explore how ethical sourcing aligns with sustainability goals, ensuring ethical practices endure as part of broader corporate strategies.

11. Global Perspectives and Cultural Differences

The literature recognizes that ethical challenges in supply chains vary across regions and industries. Research (Tallontire et al., 2004; McWilliam and Siegel, 2001) highlights the importance of considering local customs, regulations, and cultural factors in the design of global supply chain ethics initiatives.

Parameters to Study Transparency and Ethical Practices in GlobalSupply Chains

The review of related literature and thematic analysis highlighted that following approaches can be taken to study transparency and ethical practices in global supply chains

S No:	Assessment	Variables
1	Quantitative assessments, such as transparency	Disclosure of supply chain
	scores or indices	information.Identify specific
		challenges and ethical risks
		faced by multinational
		corporations in their supply
		chains. These could study
		issues like child labour,
		environmental violations,
		unsafe working conditions,
		and supply chain disruptions.
2	Process Audits	Implementation of codes of
		conduct, auditing processes,
		supplier training, and
		sustainable sourcing

		practices.
3	Empirical study	Insights into how different
		stakeholders perceive the
		transparency and
		accountability efforts of
		multinational corporations.
		This could include the views
		of employees, suppliers,
		consumers, and regulatory
		bodies.
4	Case Analysis	Detailed case studies of
		specific multinational
		corporations that have
		successfully or
		unsuccessfully addressed
		ethical risks in their supply
		chains.
5	Survey	Understand the role of
		government regulations and
		international agreements in
		shaping supply chain
		transparency and
		accountability practices.
6	Financial analysis	Analyze how transparency
		and accountability efforts
		influence a corporation's
		reputation and financial
		performance. This could
		include findings on how
		ethical lapses affect public
		perception and stock prices.
7	Survey	Identify best practices in the
		industry for enhancing

		supply chain transparency
		and accountability. Findings
		may point to effective
		strategies and approaches
		that can be adopted by other
		multinational corporations.
8	Survey	Recognize the barriers and
		challenges that hinder efforts
		to improve supply chain
		transparency and
		accountability. Findings may
		highlight obstacles like cost
		constraints, lack of supplier
		cooperation, or resistance to
		change.

CONCLUSION:

Begin by summarizing the main findings and insights gained from the research, emphasizing the critical aspects of supply chain transparency, ethical risks, and strategies employed by multinational corporations. Highlight this research is important because its stressing that supply chain transparency and accountability are pivotal in today's globalized world, where multinational corporations play a central role in shaping economic and social dynamics.

For Multinational Corporationsresearch findings can guide multinational corporations in improving their supply chain transparency and accountability practices. This research shows ethical risk mitigation not only for compliance but also for sustaining reputation. This research can inform policymakers in creating effective regulatory frameworks and incentives that promote responsible supply chain practices. The paper Emphasize the potential of your findings to empower consumers to make informed choices, support ethical products, and hold corporations accountable. Encourage advocacy groups to use this knowledge to advocate for change and for Future Research this paper Suggest areas for future research within the field, highlighting the gaps in knowledge and emerging challenges.

Future Implications:

The potential directions for future research and policy development:

Research Continuation:

The area where further research needed are emerging ethical challenges, the impact of evolving regulations, or innovative transparency technologies.

Policy Development:

This research will help todevelop the policies and regulations that can foster transparency and accountability in global supply chains, highlighting specific areas where regulations may be lacking.

Corporate Action:

Encourage multinational corporations to continue efforts to enhance ethical practices in their supply chains and promote responsible business conduct.

Consumer Awareness and Advocacy:

Promote consumer awareness and advocacy in supporting ethical supply chain practices and holding corporations accountable.

International Collaboration:

Emphasize the need for international collaboration among governments, corporations, and civil society to address global supply chain challenges effectively.

By addressing the conclusion, limitations, and future implications in this research paper, this will provide a well-rounded and thought-provoking perspective on the topic of transparency, accountability, and ethical risk mitigation in global supply chains for multinational corporations.

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